

USA–Russia Symposium, Geotechnical Engineering
Moscow - Saint Petersburg, May 2018

Laboratory Testing of Soils in the U.S. per ASTM and AASHTO Standards

PRESENTED BY: LEV BUCHKO, P.E., M.ASCE,
TIMELY ENGINEERING SOIL TESTS, LLC.



Table of Contents

1) Introduction

2) ASTM D698/T99 (*ASTM D557/T180): Standard Test Methods for Laboratory Compaction Characteristics of Soil Using Standard (*Modified) Effort

3) D4318/T88, T89: Standard Test Methods for Liquid Limit, Plastic Limit, and Plasticity Index of Soils

4) D6913: Standard Test Methods for Particle-Size Distribution (Gradation) of Soils Using Sieve Analysis.

D422(Historical 'Withdrawn 2016')/T88: Standard Test Method for Particle-Size Analysis of Soils.

D1140/T11: Standard Test Methods for Determining the Amount of Material Finer than 75-micron (No.200) Sieve in Soils by Washing.

D7928: Standard Test Method for Particle-Size Distribution (Gradation) of Fine-Grained Soils Using the Sedimentation (Hydrometer) Analysis.

5) D2487/M145: Standard Practice for Classification of Soils for Engineering Purposes (Unified Soil Classification System)

6) D1883/T193: Standard Test Method for California Bearing Ratio (CBR) of Laboratory-Compacted Soils

7) D5084: Standard Test Methods for Measurement of Hydraulic Conductivity of Saturated Porous Materials Using a Flexible Wall Permeameter.

8) D3080/T236: Direct Shear Test of Soils Under Consolidated Drained Conditions.

9) D4767/T297: Standard Test Method for Consolidated Undrained Triaxial Compression Test for Cohesive Soils.

10) D2166/T208: Standard Test Method for Unconfined Compressive Strength of Cohesive Soil

11) D2435/T216: Standard Test Methods for One-Dimensional Consolidation Properties of Soils Using Incremental Loading

12) Corrosion/Electrochemical and Thermal Testing (ASTM D4972/G51/G57/G187/D5334), AASHTO T290/291

13) Conclusion/Questions

Laboratory Testing of Soils in the U.S. per ASTM and AASHTO Standards

▶ Introduction

▶ Methods used in USA for laboratory soil Testing

- ▶ ASTM, AASHTO, US ARMY CORP. of Engineering (USCE), States DOT, EPA and Various Local Agencies

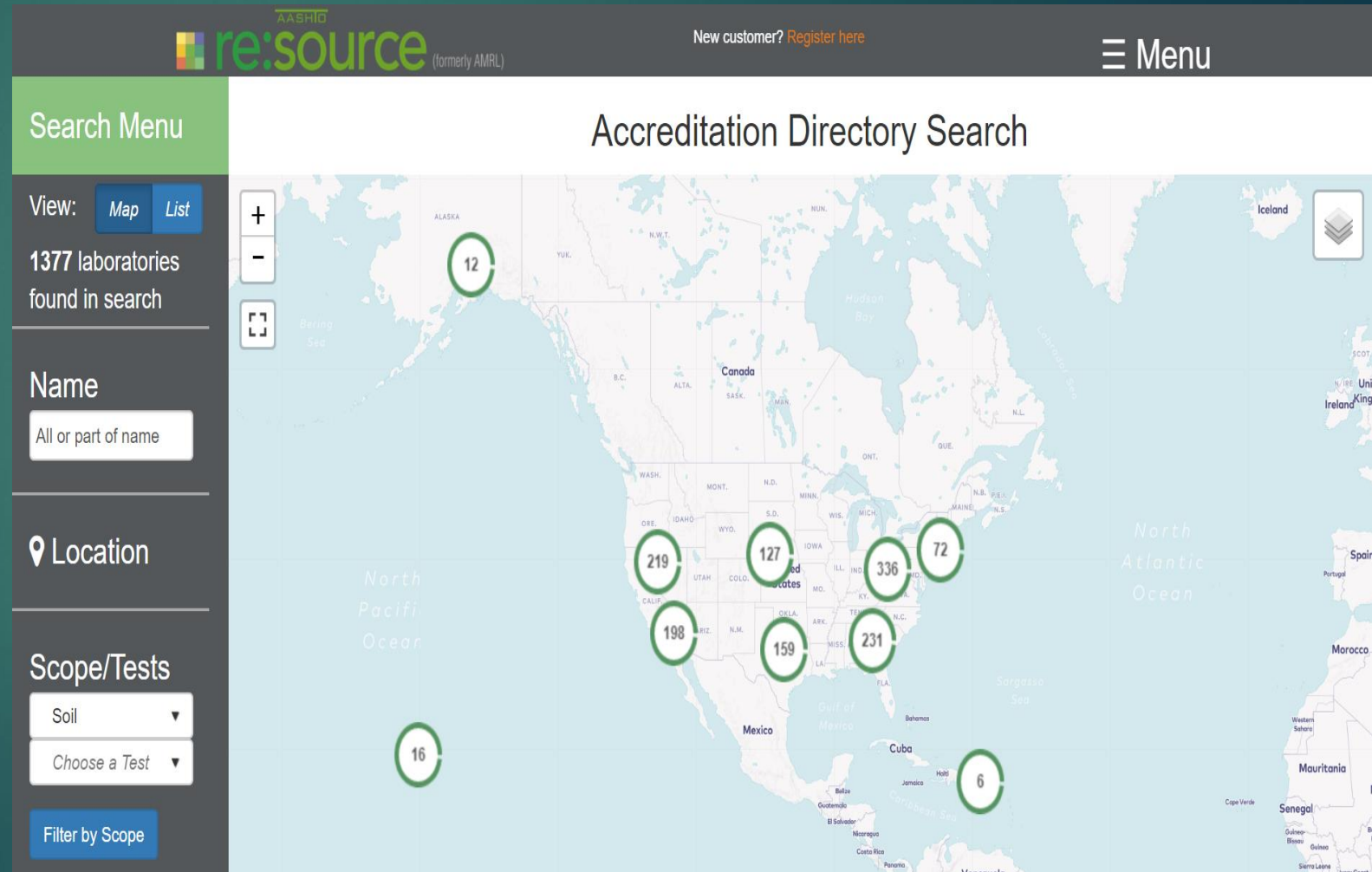
▶ Certification/Accreditation

- ▶ AASHTO (>1300 Soil Labs in U.S), USCE, DOT
- ▶ Quality Standards

- ▶ ASTM E329/D3740, AASHTO R18

▶ Proficiency Program

- ▶ Annual evaluation



Laboratory Testing of Soils in the U.S. per ASTM and AASHTO Standards

► AASHTO Accreditation Certificate

SCOPE OF AASHTO ACCREDITATION FOR:
Timely Engineering Soil Tests, LLC
in Tucker, Georgia, USA

Quality Management System

Standard:	Accredited Since:
R10 Establishing and Implementing a Quality System for Construction Materials Testing Laboratories	03/31/2006
D3740 (Soil) Minimum Requirements for Agencies Engaged in Testing and/or Inspection of Soil and Rock as Used in Engineering Design and Construction	01/10/2011
E329 (Soil) Standard Specification for Agencies Engaged in the Testing and/or Inspection of Materials Used in Construction	01/10/2011

SCOPE OF AASHTO ACCREDITATION FOR:
Timely Engineering Soil Tests, LLC
in Tucker, Georgia, USA

Soil

Standard:	Accredited Since:
R89 Dry Preparation of Disturbed Soil and Soil Aggregate Samples for Test	05/25/2017
T88 Particle Size Analysis of Soils by Hydrometer	03/31/2006
T89 Determining the Liquid Limit of Soils (Atterberg Limits)	03/31/2006
T90 Plastic Limit of Soils (Atterberg Limits)	03/31/2006
T89 The Moisture-Density Relations of Soils Using a 5.5 lb [2.5 kg] Rammer and a 12 in. [305 mm] Drop	03/31/2006
T100 Specific Gravity of Soils	03/31/2006
T134 Moisture-Density Relations of Soil-Cement Mixtures	03/31/2006
T135 Wetting and Drying Test of Compacted Soil-Cement Mixtures	03/31/2006
T136 Freezing and Thawing Tests of Compacted Soil-Cement Mixtures	03/31/2006
T160 Moisture-Density Relations of Soils Using a 10 lb [4.54 kg] Rammer and an 18 in. [457 mm] Drop	03/31/2006
T160 The California Bearing Ratio	03/31/2006
T208 Unconfined Compressive Strength of Cohesive Soil	03/31/2006
T215 Permeability of Granular Soils (Constant Head)	06/17/2011
T216 One-Dimensional Consolidation Properties of Soils Using Incremental Loading	03/31/2006
T236 Direct Shear Test of Soils Under Consolidated Drained Conditions	03/31/2006
T265 Laboratory Determination of Moisture Content of Soils	03/31/2006
T267 Determination of Organic Content in Soils by Loss on Ignition	06/17/2011
T288 Minimum Soil Resistivity	02/03/2014
T289 pH of Soils for Corrosion Testing	02/03/2014
T296 Unconsolidated, Undrained Compressive Strength of Cohesive Soils in Triaxial Compression	03/31/2006
T297 Consolidated Undrained Triaxial Compression Test on Cohesive Soils	03/31/2006
D421 Dry Preparation of Disturbed Soil and Soil Aggregate Samples for Test	05/25/2017
D422 Particle Size Analysis of Soils by Hydrometer	03/31/2006

SCOPE OF AASHTO ACCREDITATION FOR:
Timely Engineering Soil Tests, LLC
in Tucker, Georgia, USA


Soil (Continued)

Standard:	Accredited Since:
D568 Moisture-Density Relations of Soil-Cement Mixtures	03/31/2006
D569 Wetting and Drying Test of Compacted Soil-Cement Mixtures	03/31/2006
D590 Freezing and Thawing Tests of Compacted Soil-Cement Mixtures	03/31/2006
D690 The Moisture-Density Relations of Soils Using a 5.5 lb [2.5 kg] Rammer and a 12 in. [305 mm] Drop	03/31/2006
D864 Specific Gravity of Soils	03/31/2006
D1140 Amount of Material in Soils Finer than the No. 200 (75-µm) Sieve	03/31/2006
D1567 Moisture-Density Relations of Soils Using a 10 lb [4.54 kg] Rammer and an 18 in. [457 mm] Drop	03/31/2006
D1683 The California Bearing Ratio	03/31/2006
D2168 Unconfined Compressive Strength of Cohesive Soil	03/31/2006
D2216 Laboratory Determination of Moisture Content of Soils	03/31/2006
D2434 Permeability of Granular Soils (Constant Head)	06/17/2011
D2435 One-Dimensional Consolidation Properties of Soils Using Incremental Loading	03/31/2006
D2487 Classification of Soils for Engineering Purposes (Unified Soil Classification System)	03/31/2006
D2488 Description and Identification of Soils (Visual-Manual Procedure)	02/03/2014
D2850 Unconsolidated, Undrained Compressive Strength of Cohesive Soils in Triaxial Compression	03/31/2006
D2974 Determination of Organic Content in Soils by Loss on Ignition	06/17/2011
D3080 Direct Shear Test of Soils Under Consolidated Drained Conditions	03/31/2006
D4318 Determining the Liquid Limit of Soils (Atterberg Limits)	03/31/2006
D4318 Plastic Limit of Soils (Atterberg Limits)	03/31/2006
D4543 Preparing Rock Core as Cylindrical Test Specimens and Verifying Conformance to Dimensional and Shape Tolerances	05/25/2017
D4640 One-Dimensional Swell or Settlement Potential of Cohesive Soils	03/31/2006
D4644 Slake Durability of Shales and Weak Rocks	05/25/2017
D4787 Consolidated Undrained Triaxial Compression Test on Cohesive Soils	03/31/2006


SCOPE OF AASHTO ACCREDITATION FOR:
Timely Engineering Soil Tests, LLC
in Tucker, Georgia, USA

Soil (Continued)

Standard:	Accredited Since:
D4829 Expansion Index of Soils	06/17/2011
D4972 pH Testing of Soils	06/17/2011
D5084 Hydraulic Conductivity of Saturated Porous Materials Using a Flexible Wall Permeameter	03/31/2006
D6913 Particle-Size Distribution (Gradation) of Soils Using Sieve Analysis	03/31/2006
D7072 Compressive Strength of Rock Core Specimens (Method C)	06/17/2011
D7928 Particle-Size Distribution (Gradation) of Fine-Grained Soils Using the Sedimentation (Hydrometer) Analysis	05/25/2017
G951 Measuring pH for Corrosion Testing	05/25/2017
G957 Field Measurement of Soil Resistivity Using the Wenner Four-Electrode Method	10/06/2015
G1187 Soil Resistivity Using the Two-Electrode Soil Box	05/25/2017



**CERTIFICATE OF
ACCREDITATION**



Timely Engineering Soil Tests, LLC

in
Tucker, Georgia, USA

has demonstrated proficiency for the testing of construction materials and has conformed to the requirements established in AASHTO R 18 and the AASHTO Accreditation policies established by the AASHTO Committee on Materials and Pavements.

The scope of accreditation can be viewed on the Directory of AASHTO Accredited Laboratories (aashtoresource.org).


 Bud Wright,
AASHTO Executive Director


 Moe Jamshidi,
AASHTO COMP Chair

This certificate was generated on 02/25/2018 at 10:33 AM Eastern Time. Please confirm the current accreditation status of this laboratory at aashtoresource.org/aap/accreditation-directory

ASTM D698/AASHTO T99 (*ASTM
D1557/AASHTO T180):

Standard Test Methods for Laboratory
Compaction Characteristics of Soil Using
Standard (*Modified) Effort

ASTM D698/AASHTO T99 (*ASTM D1557/AASHTO T180):

- ▶ Summary of Test Methods
 - ▶ Relationship Between Water Content and Density
- ▶ Apparatus:
 - ▶ Molds with ID 4 in./101.6mm, height 4.584 in./116.4mm
 - ▶ Molds with ID 6 in./152.4mm, height 4.584 in./116.4mm
 - ▶ Balance, Straight Edge
 - ▶ Rammer for D 698: height of fall 12 in./304.8mm, mass 5.5 lbm/2.495kg, diameter 2 in./50.80mm
 - ▶ Rammer for D 1557: height of fall 18 in./457.2mm, mass 10 lbm/4.5364kg, diameter 2 in./50.80mm
 - ▶ Miscellaneous Devices.



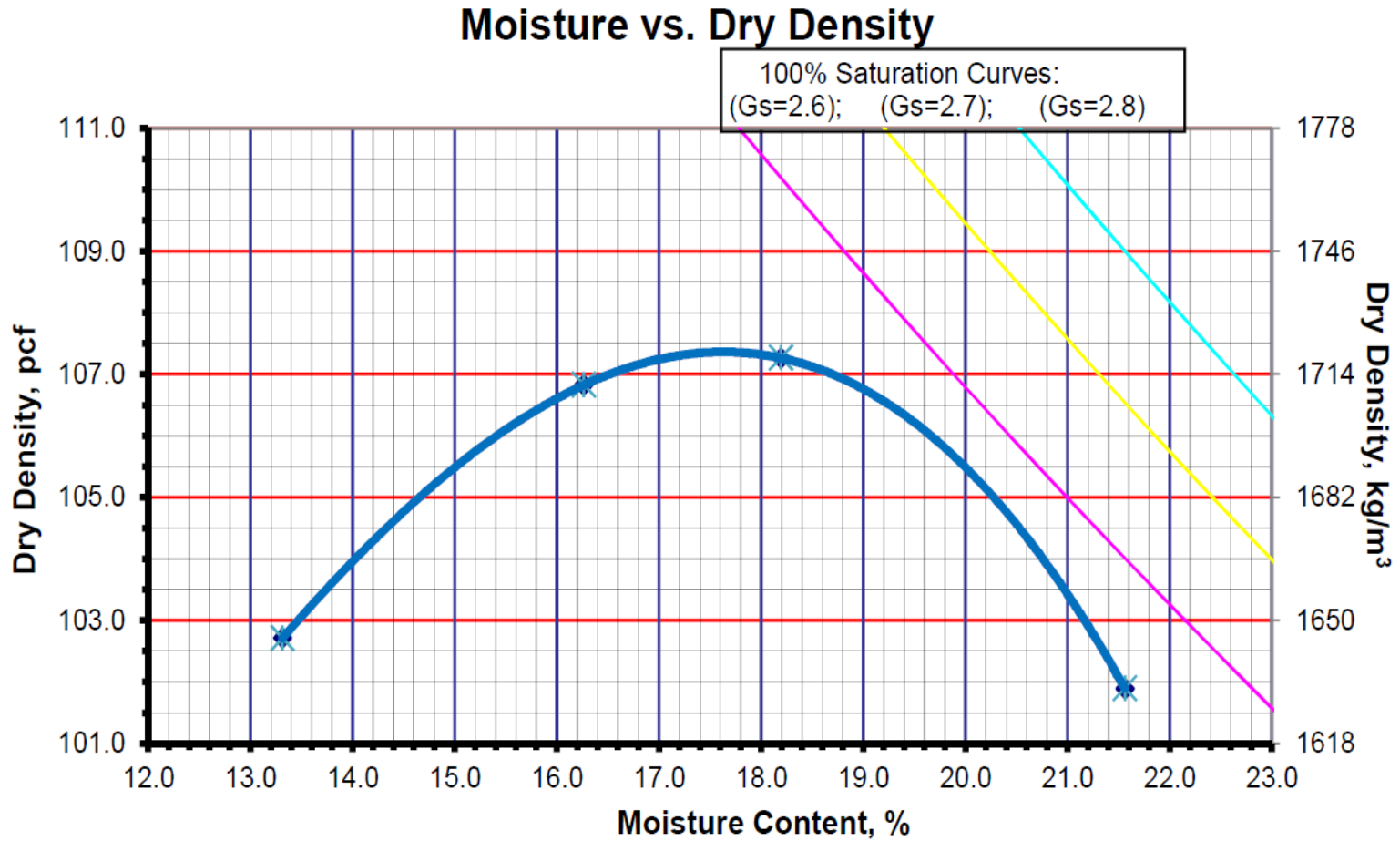
ASTM D698/AASHTO T99 (*ASTM D1557/AASHTO T180):

- ▶ Procedure for D698 (*ASTM D1557)
 - ▶ Methods A, B
 - ▶ Mold 4 in./101.6mm
 - ▶ 3 Layers (*5 Layers), 25 Blows per Layer
 - ▶ Method C
 - ▶ Mold 6 in./152.4mm
 - ▶ 3 Layers (*5 Layers), 56 Blows per Layer
- ▶ Material for Testing
 - ▶ Method A
 - ▶ Passing No. 4 (4.75mm) Sieve
 - ▶ Method B
 - ▶ Passing 3/8 in. (9.5mm) Sieve
 - ▶ Method C
 - ▶ Passing 3/4 in. (19.0mm) Sieve



ASTM D698/AASHTO T99 (*ASTM D1557/AASHTO T180):

- ▶ Reports
- ▶ Application of Test



	TIMELY ENGINEERING SOIL TESTS, LLC 1874 Forge Street Tucker, GA 30084 Phone: 770-938-8233 Fax: 770-923-8973 Web: www.test-llc.com	Tested By: RI Date: 01/31/18 Checked By:																																									
	Client Pr. #: - Pr. Name: EXAMPLE Sample ID: 26613/Sample #2 Location: Upper Fill	Lab. PR. #: 18124-01-1 S. Type: Bulk Depth/Elev.: 2' Add. Info: -																																									
	ASTM D 698 Standard Test Method for Laboratory Compaction Characteristics of Soil Using Standard Effort (12,400 ft-lbf/ft³ (600kN-m/m³))																																										
	DETERMINATION OF TEST PROCEDURE																																										
Mass of Soil before sieving, g: 26740.0 (wet) / 21595.8 (dry) Mass of Mat. Retained on No. 4 sieve, g: 5614.0 (wet) / 5614.0 (dry) Mass of Mat. Retained on 3/8" sieve, g: 3365.2 (wet) / 3365.2 (dry) Mass of Mat. Retained on 3/4" sieve, g: 1250.3 (wet) / 1250.3 (dry)	<table border="1"> <tr> <th colspan="2">MOISTURE CONTENT</th> </tr> <tr> <td>Coarse - Fine Fraction</td> <td>1203.3</td> </tr> <tr> <td>Coarse Fraction</td> <td>3365.2</td> </tr> <tr> <td>Mass of Wet Sample & Tare, g</td> <td>1029.1</td> </tr> <tr> <td>Mass of Dry Sample & Tare, g</td> <td>297.8</td> </tr> <tr> <td>Mass of Tare, g</td> <td>0.0</td> </tr> <tr> <td>Moisture Content, %</td> <td>23.8</td> </tr> </table>	MOISTURE CONTENT		Coarse - Fine Fraction	1203.3	Coarse Fraction	3365.2	Mass of Wet Sample & Tare, g	1029.1	Mass of Dry Sample & Tare, g	297.8	Mass of Tare, g	0.0	Moisture Content, %	23.8	Procedure: 5																											
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Material Retained on No. 4 Sieve, %: 26.0 Material Retained on 3/8" Sieve, %: 15.6 Material Retained on 3/4" Sieve, %: 5.8 Total, % (oversized): 15.6	<table border="1"> <tr> <th colspan="5">TEST DATA</th> </tr> <tr> <th>Points</th> <th>1</th> <th>2</th> <th>3</th> <th>4</th> <th>5</th> </tr> <tr> <td>Mass of Mold and Soil, g</td> <td>5950.0</td> <td>6068.0</td> <td>6107.0</td> <td>6063.0</td> <td></td> </tr> <tr> <td>Mass of Wet Sample & Tare, g</td> <td>616.8</td> <td>571.8</td> <td>629.3</td> <td>651.0</td> <td></td> </tr> <tr> <td>Mass of Dry Sample & Tare, g</td> <td>566.1</td> <td>509.2</td> <td>560.5</td> <td>566.8</td> <td></td> </tr> <tr> <td>Mass of Tare, g</td> <td>185.3</td> <td>124.3</td> <td>182.4</td> <td>176.3</td> <td></td> </tr> <tr> <td>Moisture Content, %</td> <td>13.3</td> <td>16.3</td> <td>18.2</td> <td>21.6</td> <td></td> </tr> </table>	TEST DATA					Points	1	2	3	4	5	Mass of Mold and Soil, g	5950.0	6068.0	6107.0	6063.0		Mass of Wet Sample & Tare, g	616.8	571.8	629.3	651.0		Mass of Dry Sample & Tare, g	566.1	509.2	560.5	566.8		Mass of Tare, g	185.3	124.3	182.4	176.3		Moisture Content, %	13.3	16.3	18.2	21.6		Mold ID Number: 314 Mass of Mold, g: 4192.0 Volume of Mold, ft³: 0.0333 Hammer ID Number: 318 Number of Blows per layer: 25 Number of Layers: 3
TEST DATA																																											
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Moisture Content, %	13.3	16.3	18.2	21.6																																							
Wet Density, pcf: 116.4, 124.2, 126.6, 123.9 Dry Density, pcf: 102.7, 106.8, 107.3, 101.9 Dry Density, kg/m³: 1645, 1711, 1718, 1632	Method A: Material retained on No. 4 Sieve ≤ 25% Method B: Material retained on 3/8" Sieve ≤ 25% Method C: Material retained on 3/4" Sieve ≤ 30%																																										
<h3>Moisture vs. Dry Density</h3> <p>100% Saturation Curves: (Gs=2.6); (Gs=2.7); (Gs=2.8)</p>			REMARKS: DESCRIPTION: Brown Clayey Sand with Gravel USCS (ASTM D2487; D2488): SC AASHTO M145: NA Maximum Dry Density, pcf (kg/m³): 107.4 (1721) Optimum Moisture Content, %: 17.7 Corrected Max. Dry Density, pcf (kg/m³): 113.8 (1823) Corrected Optimum Moisture Content, %: 14.9																																								



ASTM D4318/AASHTO T88, T89:
Standard Test Methods for Liquid Limit,
Plastic Limit, and Plasticity Index of Soils

ASTM D4318/AASHTO T88, T89

- ▶ Summary of Test Method
 - ▶ Relationship between water content and consistency/stages (plastic and liquid boundary) of soil
- ▶ Apparatus:
 - ▶ Liquid Limit Device
 - ▶ Grooving Tool, Calibration Gauges
 - ▶ Balance (readability of 0.01 g)
 - ▶ Water Content Containers
 - ▶ Ground Glass Plate
 - ▶ Spatula, Sieve No. 40 (425 micron)
 - ▶ Drying Oven (110 +/- 5°C)
 - ▶ Miscellaneous Devices



ASTM D4318/AASHTO T88, T89

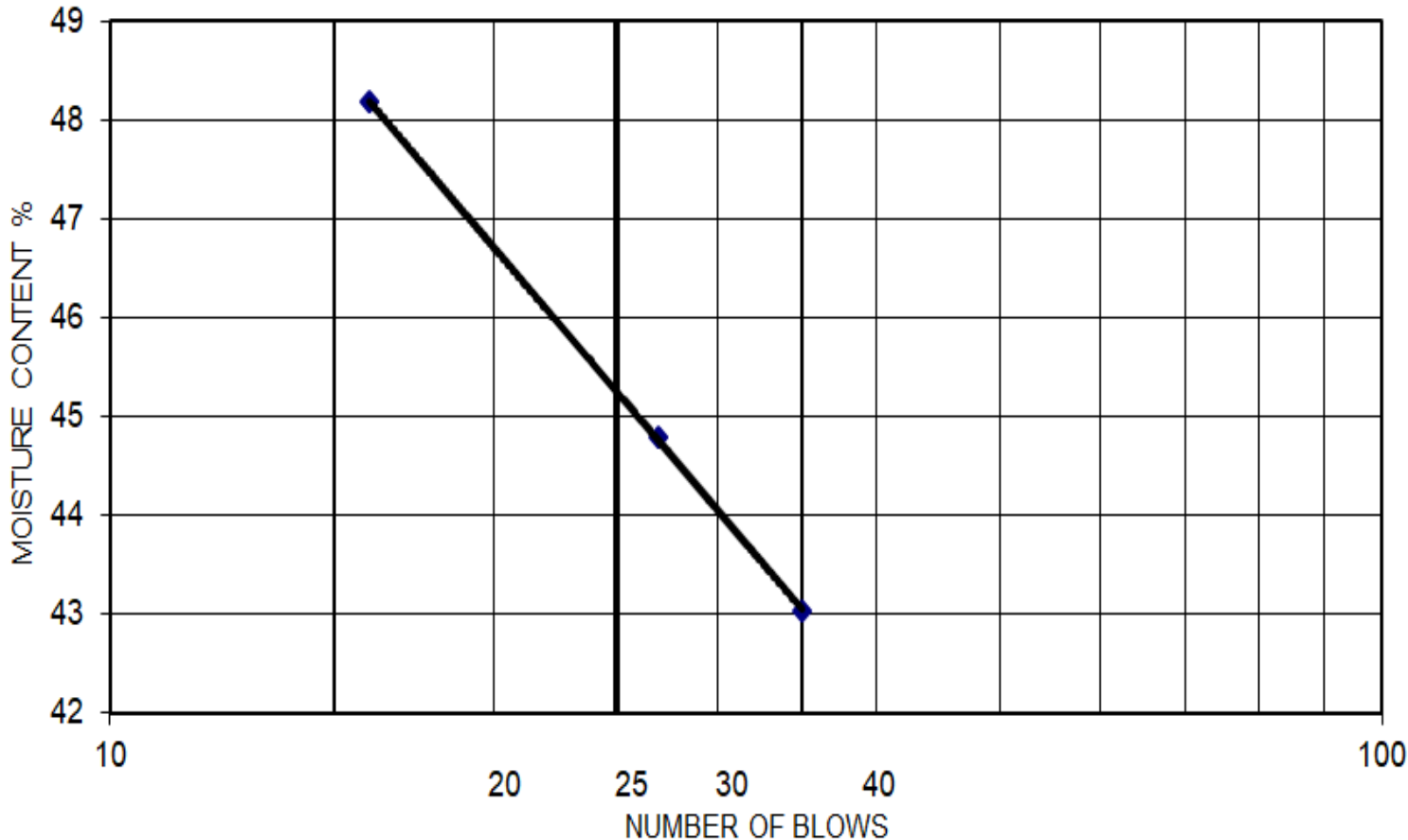
- ▶ Procedure for D 4318
 - ▶ Liquid Limit (MC at Boundary Between Semi-Liquid and Plastic States, at 25 Blows)
 - ▶ Soil placed in the Brass Cup of LL Device
 - ▶ Soil divided in 2 halves by Trapezoidal Grooving Tool
 - ▶ Count the Number of Blows Until it Closes Groove on distance of $\frac{1}{2}$ inch (13 mm). Height of Drop 10mm
 - ▶ Obtain Moisture Content
 - ▶ Perform Steps Above for 3 Points (25-35, 20-30, 15-25 Blows)
- ▶ Plastic Limit (MC at Boundary Between Plastic and Semi-Solid States)
 - ▶ Ellipsoidal-shaped soil (1.5-2.0 g) Rolled on Glass Plate by Palm of the Hand
 - ▶ Continue Rolling Until Thread Will Break Apart and Crumble into Threads $\frac{1}{8}$ inch/ 3.2 mm in Diameter
 - ▶ Obtain Moisture Content
- ▶ Material for testing
 - ▶ Passing No. 40 (425 μ m) sieve






ASTM D4318/AASHTO T88, T89

- ▶ Reports
- ▶ Application of test

Liquid Limit Determination (Number of Blows vs. Moisture Content)



	TIMELY ENGINEERING SOIL TESTS, LLC	1874 Forge Street Tucker, GA 30084 Phone: 770-938-8233 Fax: 770-923-9973 Web: www.test-llc.com		Tested By: EB Date: 01/31/18 Checked By: 
	Client Pr. #	-	Lab. PR. #	18124-01-1
	Pr. Name	EXAMPLE	S. Type	Bulk
	Sample ID	26613/Sample #2	Depth/Elev.	2'
Location	Upper Fill	Add. Info	-	

ASTM D 4318/AASHTO T 88, T 89
Standard Test Method for Liquid Limit, Plastic Limit, and Plasticity Index of Soils (Atterberg Limits)

	35	27	16
Number of Blows	35	27	16
Mass of Wet Sample & Tare, g	43.64	45.00	42.32
Mass of Dry Sample & Tare, g	37.87	38.12	37.17
Mass of Tare, g	24.46	25.99	26.48
Moisture Content, %	43.0	44.8	48.2

Oven ID # 15/496/610
Balance ID # 139/553
Liquid Limit Device ID # 451/569

	31.62	29.81
Mass of Wet Sample & Tare, g	31.62	29.81
Mass of Dry Sample & Tare, g	30.35	28.76
Mass of Tare, g	24.33	23.80
Moisture Content, %	21.1	21.2

NOTE: MATERIAL PASSING NO. 40 SIEVE WAS USED FOR TEST

	1203.30
Mass of Wet Sample & Tare, g	1203.30
Mass of Dry Sample & Tare, g	1029.10
Mass of Tare, g	297.80
Moisture Content, %	23.8

LIQUID LIMIT (LL)	45
PLASTIC LIMIT (PL)	21
PLASTICITY INDEX (PI)	24
LIQUIDITY INDEX (LI)	0.12

DESCRIPTION:

USCS (ASTM D2487; D2488) AASHTO (M 145)

ASTM D6913: Standard Test Methods for Particle-Size Distribution (Gradation) of Soils Using Sieve Analysis.

ASTM D422 (Historical 'Withdrawn 2016')/AASHTO T88 :Standard Test Method for Particle-Size Analysis of Soils.

ASTM D1140/AASHTO T11 : Standard Test Methods for Determining the Amount of Material Finer than 75-micron (No.200) Sieve in Soils by Washing.

ASTM D7928: Standard Test Method for Particle-Size Distribution (Gradation) of Fine-Grained Soils Using the Sedimentation (Hydrometer) Analysis.

ASTM D6913, D422, D1140, D7928/AASHTO T88, T27, T11, T311



- ▶ Summary of Test Methods
 - ▶ Determination of Particle-Size, % Gravel, Sand, Fines (Silt and Clay)
- ▶ Apparatus:
 - ▶ Various Sizes of Sieves, Sieve Shaker
 - ▶ Balance, Dispersion Agent, Oven
 - ▶ Sedimentation Cylinder, Hydrometer Bulb, Dispersion Apparatus, Thermometer, Timer
 - ▶ Miscellaneous Devices





ASTM D6913, D422, D1140, D7928/AASHTO T88, T27, T11, T311



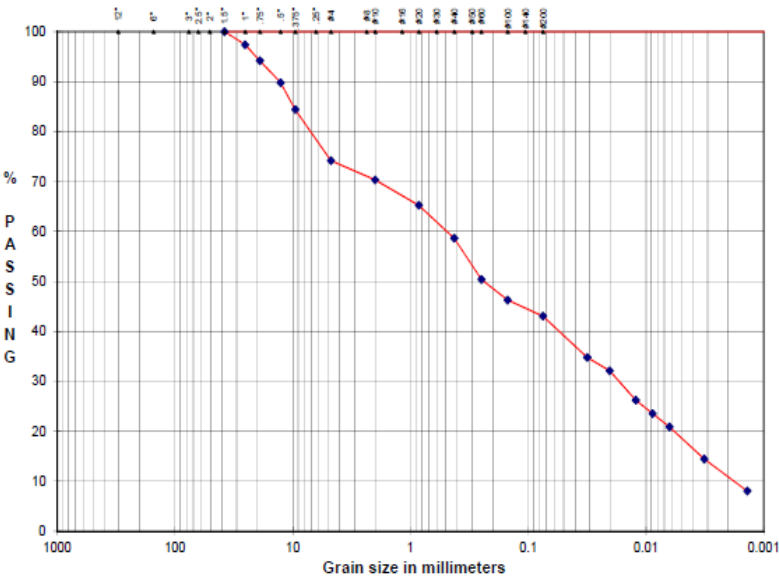
- ▶ Procedure for D6913 and D1140
 - ▶ If necessary Split Material in Fractions
 - ▶ Wash Material on No. 200 (75-micron) Sieve
 - ▶ Oven Dry Material is Sieved on Nest of Sieves
- ▶ Procedure for D422 and D7928
 - ▶ If necessary Split Material on Fractions
 - ▶ Fraction of Material Passing No.10 (2 mm) sieve is used for Sedimentation Analysis
 - ▶ Wash Material on No. 200 (75-micron) Sieve
 - ▶ Oven Dry Material is Sieved on Nest of Sieves
- ▶ Material for testing
 - ▶ Representative Sample



ASTM D6913, D422, D1140, D7928/AASHTO T88, T27, T11, T311

- ▶ Reports
- ▶ Application of test

		1874 Forge Street Tucker, GA 30084 Phone: 770-938-8233 Fax: 770-923-8973 Web: www.test-llc.com				Tested By: RI Date: 01/31/18 Checked By: <i>ib</i>																																																																																																	
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ASTM D 6913/D 422*/AASHTO T 88 Standard Test Method for Particle-Size Analysis of Soils (with Double Separation per ASTM D6913 and Hydrometer Analysis)																																																																																																							
As-Received Moisture Content (Total Sample) Mass of Wet Sample & Tare, g: 1203.3 Mass of Dry Sample & Tare, g: 1029.1 Mass of Tare, g: 297.9 Moisture Content, %: 23.8				Moisture Content of FINER PORTION <table border="1"> <tr> <th></th> <th>1st Subsample</th> <th>2nd Subsample</th> </tr> <tr> <td>Mass of Wet Sample & Tare, g</td> <td>415.3</td> <td>481.00</td> </tr> <tr> <td>Mass of Dry Sample & Tare, g</td> <td>374.3</td> <td>429.30</td> </tr> <tr> <td>Mass of Tare, g</td> <td>94.0</td> <td>102.40</td> </tr> <tr> <td>Moisture Content, %</td> <td>14.6</td> <td>15.8</td> </tr> </table>					1st Subsample	2nd Subsample	Mass of Wet Sample & Tare, g	415.3	481.00	Mass of Dry Sample & Tare, g	374.3	429.30	Mass of Tare, g	94.0	102.40	Moisture Content, %	14.6	15.8																																																																																	
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Mass of Total Sample before separation on 3/8" sieve & Tare, g: 26740 Mass of Tare, g: 0.0 Total Mass of Dry Sample, g: 21596				<table border="1"> <tr> <th></th> <th>1st Subsample</th> <th>2nd Subsample</th> </tr> <tr> <td>Mass of Wet Finer Portion & Tare, g</td> <td>1280.5</td> <td>80.30</td> </tr> <tr> <td>Mass of Tare</td> <td>0.0</td> <td>0.0</td> </tr> <tr> <td>Dry Mass, g</td> <td>1117.1</td> <td>69.33</td> </tr> <tr> <td>% of Total Sample passing Split Sieve</td> <td>84.4</td> <td>74.2</td> </tr> </table>					1st Subsample	2nd Subsample	Mass of Wet Finer Portion & Tare, g	1280.5	80.30	Mass of Tare	0.0	0.0	Dry Mass, g	1117.1	69.33	% of Total Sample passing Split Sieve	84.4	74.2																																																																																	
	1st Subsample	2nd Subsample																																																																																																					
Mass of Wet Finer Portion & Tare, g	1280.5	80.30																																																																																																					
Mass of Tare	0.0	0.0																																																																																																					
Dry Mass, g	1117.1	69.33																																																																																																					
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COARSER PORTION OF SAMPLE (RETAINED ON 3/8" SIEVE) Mass of Tare, g: 0.00 <table border="1"> <tr> <th>Sieve Size</th> <th>Sample & Tare, g</th> <th>% RETAINED (of Total)</th> </tr> <tr> <td>12"</td> <td>0</td> <td>100</td> </tr> <tr> <td>3"</td> <td>0</td> <td>100</td> </tr> <tr> <td>2.5"</td> <td>0</td> <td>100</td> </tr> <tr> <td>2"</td> <td>0</td> <td>100</td> </tr> <tr> <td>1.5"</td> <td>0</td> <td>100</td> </tr> <tr> <td>1"</td> <td>565.8</td> <td>3</td> </tr> <tr> <td>.75"</td> <td>1250.3</td> <td>6</td> </tr> <tr> <td>.6"</td> <td>2205.1</td> <td>10</td> </tr> <tr> <td>.375"</td> <td>3365.2</td> <td>16</td> </tr> <tr> <td>#4</td> <td>135.4</td> <td>12</td> </tr> <tr> <td>#4</td> <td>74</td> <td>74</td> </tr> </table>				Sieve Size	Sample & Tare, g	% RETAINED (of Total)	12"	0	100	3"	0	100	2.5"	0	100	2"	0	100	1.5"	0	100	1"	565.8	3	.75"	1250.3	6	.6"	2205.1	10	.375"	3365.2	16	#4	135.4	12	#4	74	74	2nd Subsample of FINER PORTION OF SAMPLE (PASSING #4 SIEVE/Hydrometer Backsieve) <table border="1"> <tr> <th>Sieve Size</th> <th>Cumulative Mass retained, g</th> <th>% PASSING (of Total)</th> </tr> <tr> <td>#10</td> <td>3.60</td> <td>70</td> </tr> <tr> <td>#20</td> <td>8.36</td> <td>65</td> </tr> <tr> <td>#40</td> <td>14.53</td> <td>59</td> </tr> <tr> <td>#80</td> <td>22.24</td> <td>50</td> </tr> <tr> <td>#100</td> <td>26.08</td> <td>46</td> </tr> <tr> <td>#200</td> <td>29.11</td> <td>43</td> </tr> </table>				Sieve Size	Cumulative Mass retained, g	% PASSING (of Total)	#10	3.60	70	#20	8.36	65	#40	14.53	59	#80	22.24	50	#100	26.08	46	#200	29.11	43																																							
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HYDROMETER ANALYSIS Length of Dispersion Period: 1 Minute Mechanical Dispersion Device ID #: 61 Amount of Dispersing Agent (ml): 125.0 Specific Gravity (assumed): 2.650 Specific Gravity (tested): Starting time: 13:52				PARTICLE-SIZE ANALYSIS <table border="1"> <tr> <td>% COBBLES</td> <td>0</td> <td>% MEDIUM SAND</td> <td>12</td> </tr> <tr> <td>% COARSE GRAVEL</td> <td>6</td> <td>% FINE SAND</td> <td>16</td> </tr> <tr> <td>% FINE GRAVEL</td> <td>20</td> <td>% FINES</td> <td>43</td> </tr> <tr> <td>% COARSE SAND</td> <td>4</td> <td>% TOTAL SAMPLE</td> <td>100</td> </tr> <tr> <td>% CLAY(<0.005mm)</td> <td>18</td> <td>% CLAY(<0.002mm)</td> <td>10</td> </tr> </table>				% COBBLES	0	% MEDIUM SAND	12	% COARSE GRAVEL	6	% FINE SAND	16	% FINE GRAVEL	20	% FINES	43	% COARSE SAND	4	% TOTAL SAMPLE	100	% CLAY(<0.005mm)	18	% CLAY(<0.002mm)	10																																																																												
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		1874 Forge Street Tucker, GA 30084 Phone: 770-938-8233 Fax: 770-923-8973 Web: www.test-llc.com				Tested By: RI Date: 01/31/18 Checked By: <i>ib</i>																																																																
Client Pr. #		Lab. PR. #		18124-01-1																																																																		
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DESCRIPTION: Brown Clayey Sand with Gravel																																																																						
USCS (ASTM D2487; D2488)						SC		Project's Specific % Passing		75																																																												
*Historical (Withdrawn 2018) Standard D422-83(2007)e2						Page 2 of 2		Project's Specific Particle Size, mm		5.13																																																												

ASTM D2487/AASHTO M145:

Standard Practice for Classification of Soils for Engineering Purposes (Unified Soil Classification System)

ASTM D2487/AASHTO M145



► Procedure for D2487

► Fine-Grained Soils

- 50% or more by dry weight is passing No. 200(75-micron) Sieve.
- 2 micron < Silt < No. 200 (75 micron)
- Clay < 2 micron

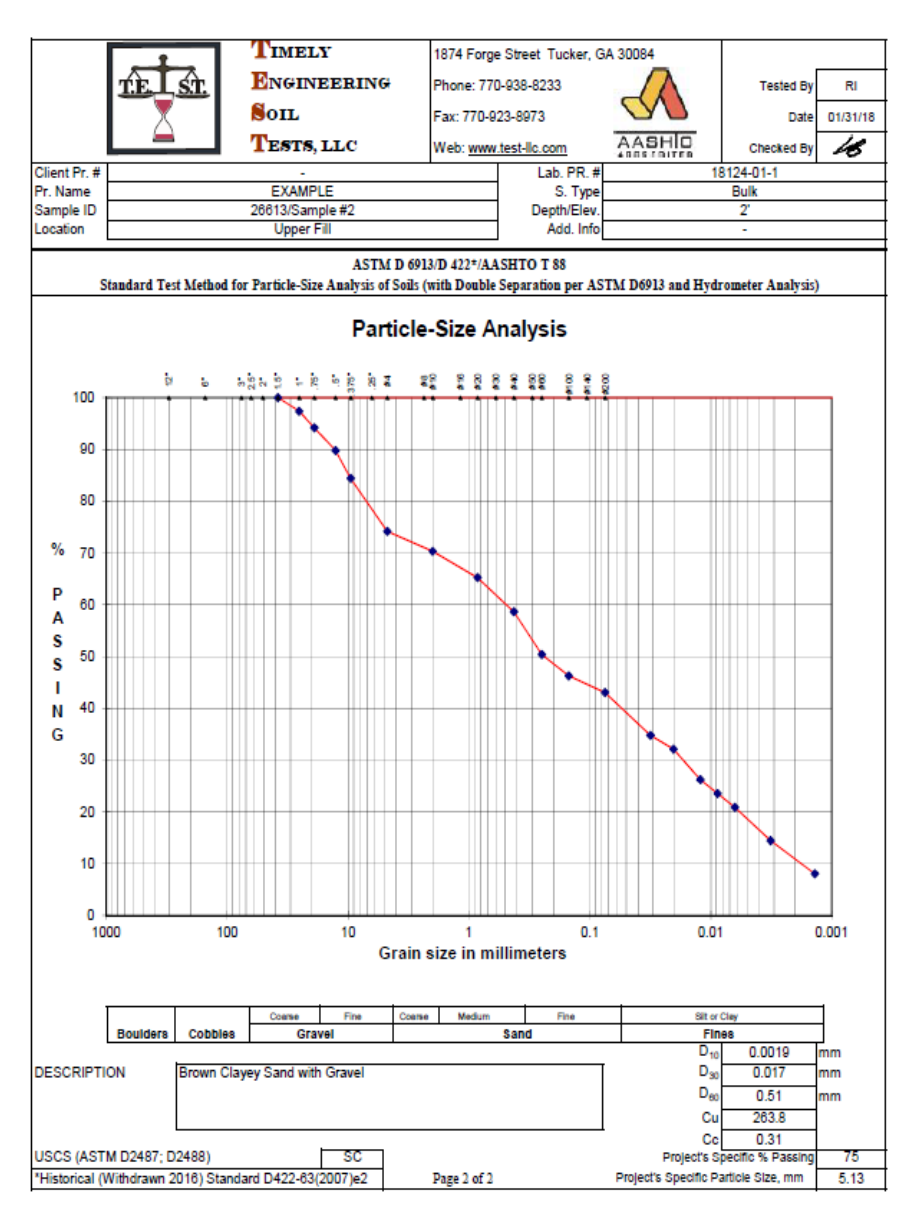
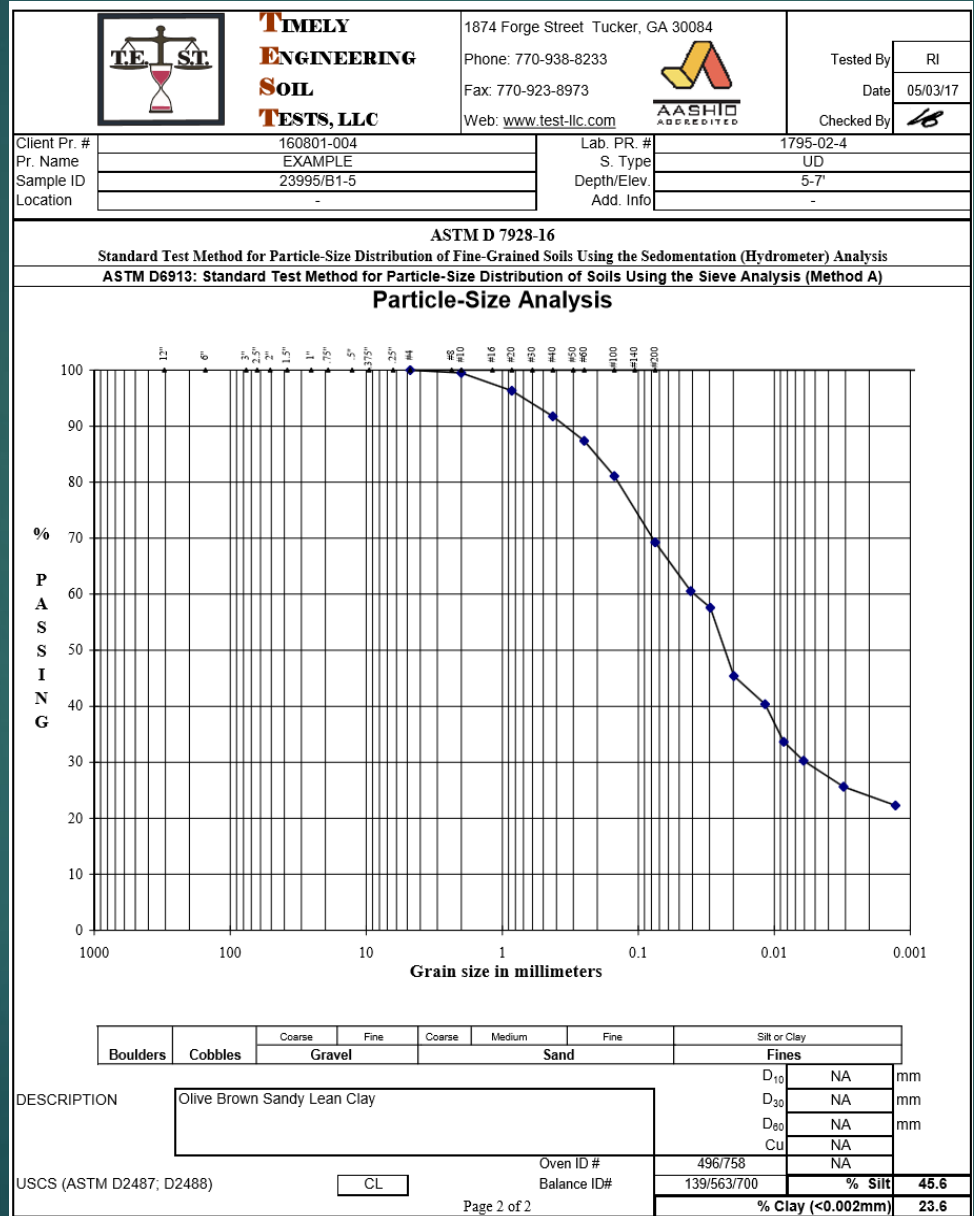
► Coarse-Grained Soils

- > 50% Retain on the No. 200(75-micron) Sieve.
- No. 4 (4.75 mm) < Gravel < 3" (75 mm)
- No. 10 (2.00 mm) < Coarse Sand < No. 4 (4.75 mm)
- No. 40 (425 micron) < Medium Sand < No. 10 (2.00 mm)
- No. 200 (75 micron) < Fine Sand < No. 40 (425 micron)

	TMELY ENGINEERING SOIL TESTS, LLC	1874 Forge Street Tucker, GA 30084 Phone: 770-938-8233 Fax: 770-923-8973 Web: www.test-llc.com		Tested By: <u>RI</u> Date: <u>04/04/18</u> Checked By: <u>[Signature]</u>																																																																									
Client Pr. #	-	Lab. PR. #	1824-02-1																																																																										
Pr. Name	EXAMPLE	S. Type	Bag																																																																										
Sample ID	27282#1	Depth/Elev.	-																																																																										
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MOISTURE CONTENT of TOTAL SAMPLE Mass of Wet Sample & Tare, g <table border="1" style="display: inline-table;"><tr><td>555.4</td></tr></table> Mass of Dry Sample & Tare, g <table border="1" style="display: inline-table;"><tr><td>504.1</td></tr></table> Mass of Tare, g <table border="1" style="display: inline-table;"><tr><td>96.8</td></tr></table> Moisture Content, % <table border="1" style="display: inline-table;"><tr><td>12.6</td></tr></table>		555.4	504.1	96.8	12.6	MOISTURE CONTENT of FINE MATERIAL Mass of Wet Sample & Tare, g <table border="1" style="display: inline-table;"><tr><td>493.80</td></tr></table> Mass of Dry Sample & Tare, g <table border="1" style="display: inline-table;"><tr><td>453.60</td></tr></table> Mass of Tare, g <table border="1" style="display: inline-table;"><tr><td>100.80</td></tr></table> Moisture Content, % <table border="1" style="display: inline-table;"><tr><td>11.4</td></tr></table>			493.80	453.60	100.80	11.4																																																																	
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#40	FINE SAND	88.55	50.8																																																																										
#60		133.57	26.0																																																																										
#100		153.06	15.2																																																																										
#200	FINES	163.20	9.7																																																																										
NOTE: # 4 (4.75 mm) Sieve used for splitting sample on fine and coarse material																																																																													
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ASTM D2487/AASHTO M145

- ▶ Reports
- ▶ Application of test



ASTM D1883/AASHTO T193:

Standard Test Method for California
Bearing Ratio (CBR) of Laboratory-
Compacted Soils

ASTM D1883/AASHTO T193

- ▶ Summary of Test Method
 - ▶ Compacted Material is Soaked and Penetrated at a constant Rate by Circular Piston
 - ▶ The CBR Is Expressed as the Ratio of the Unit Load on the Piston Required to Penetrate 0.1 Inch (2.5 Mm) and 0.2 In (5.1 Mm) of the Test Material to the Unit Load Required To Penetrate A Standard Material Of Well-graded Crushed Stone
- ▶ Apparatus:
 - ▶ Loading Machine
 - ▶ Penetration Measuring Device
 - ▶ Surcharge Weights
 - ▶ Penetration Piston (1.954 inch/49.63 mm diameter)
 - ▶ Mold, Spacer Disk, Rammer, Swell Measurement Device
 - ▶ Miscellaneous Devices



ASTM D1883/AASHTO T193

▶ Procedure

- ▶ Material Compacted to a Specific water Content and Density
- ▶ Sample is Loaded by Surcharge Weights
- ▶ Material is Soaked for 96 Hours
- ▶ Swell of Material is Determined
- ▶ Material is Penetrated by Piston at rate of 0.05 inch/1.27 mm per minute
- ▶ Load Readings at Specified Intervals are Recorded. Max Bearing Ratio at 0.1" or 0.2" is Selected for Use

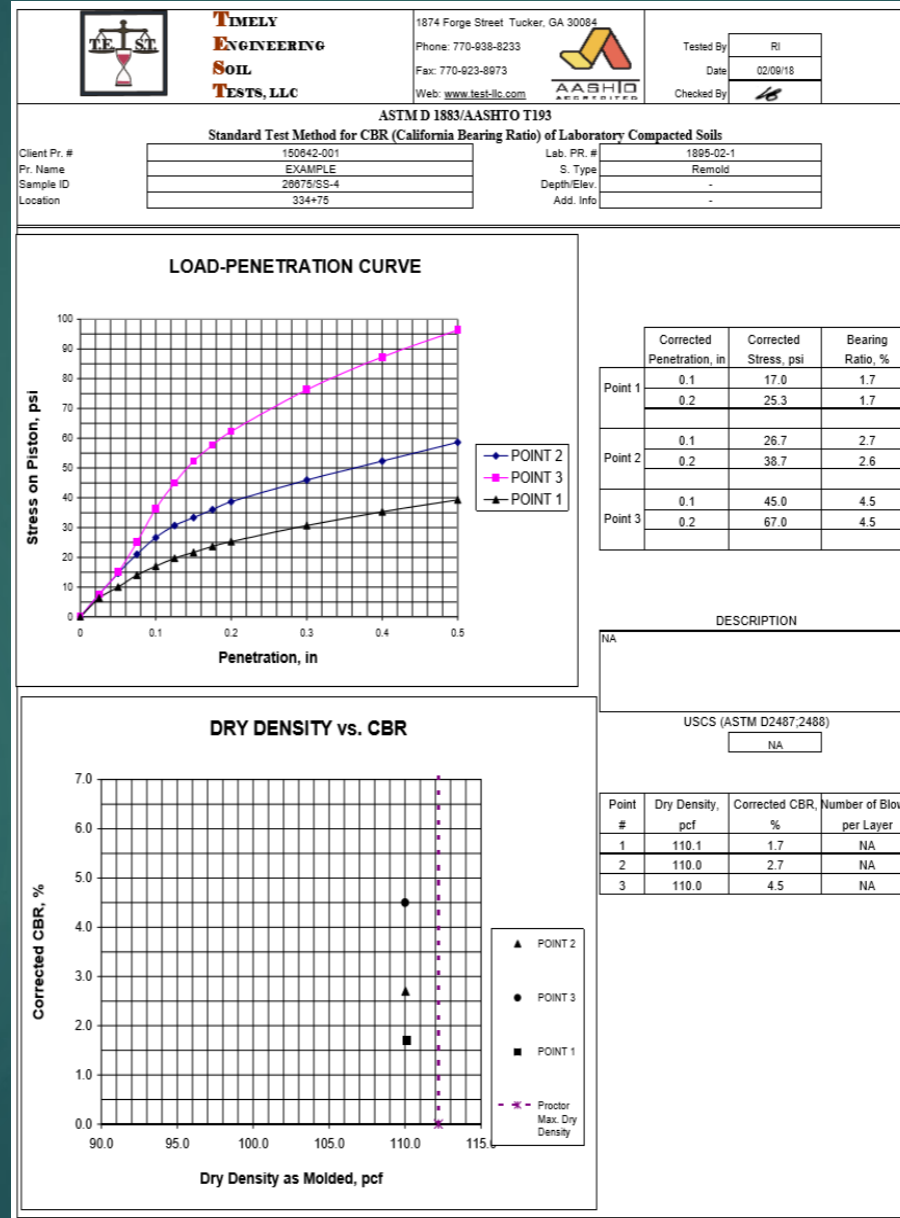
▶ Material for testing

- ▶ < ¾ inch (19mm) Sieve



ASTM D1883/AASHTO T193

- ▶ Reports
- ▶ Application of test
 - ▶ Pavement Subgrade
 - ▶ Subbase and Base
 - ▶ Strength evaluation of Soil for Design:
 - ▶ Airfield Pavements
 - ▶ Roads
 - ▶ Warehouse Floors



ASTM D5084:

Standard Test Methods for Measurement of Hydraulic Conductivity of Saturated Porous Materials Using a Flexible Wall Permeameter

ASTM D5084

▶ Summary of Test Methods

- ▶ Measurement of the Hydraulic Conductivity/Coefficient of Permeability (k) of water-saturated porous materials with a flexible wall Permeameter. Darcy's Law is Assumed to be Valid for Determination of k .
 - ▶ k – Rate of Discharge of water Under Laminar Flow Conditions Through a unit cross-sectional Area of Porous Medium Under a Unit Hydraulic Gradient and Standard Temperature Conditions (20°C).
 - ▶ Methods are Used for k Less than 1×10^{-4} cm/sec. with Head Loss with gradient from 2 to 30.

▶ Apparatus:

- ▶ Permeability Boards/Panels, Chambers/Cells, Vacuum/Pressure/Hydraulic Systems
- ▶ Balances, Measuring devices, Oven, Flexible Membranes
- ▶ Miscellaneous Devices



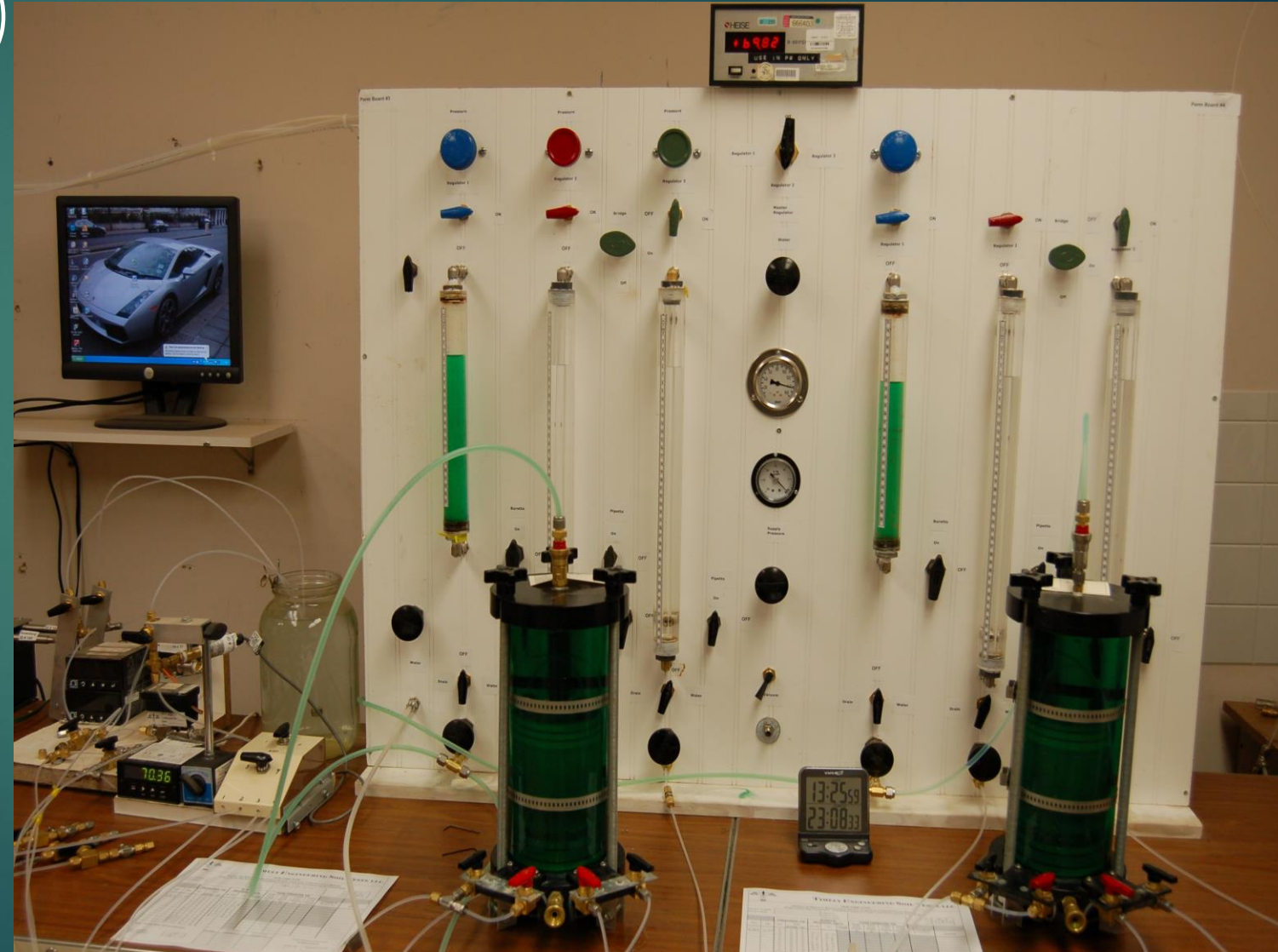
ASTM D5084

► Procedures

- Method A (Constant Head)
- Method B and C (Falling Head)
- Method D (Constant Rate of Flow) $K = \Delta QL / (A \cdot \Delta h \cdot \Delta t)$
- Method E (Constant Volume-Constant Head)
- Method F (Constant Volume-Falling Head)



► Material for testing

- Intact, Reconstituted, Remolded, Compacted, Undisturbed, Soil Cement



ASTM D5084

- ▶ Reports
- ▶ Application of test
 - ▶ Landfills
 - ▶ Ponds
 - ▶ Dams
 - ▶ In-situ Soil Stabilization/Treatability of Contaminated Sites
 - ▶ Waste Water Treatment Facilities
 - ▶ Septic Systems

	TIMELY ENGINEERING SOIL TESTS, LLC	1874 Forge Street Tucker, GA 30084 Phone: 770-938-8233 Fax: 770-923-8973 Web: www.test-llc.com		Tested By: AV Date: 02/08/18 Checked By: <i>AB</i>
Client Pr. #	-	Lab. PR. #	1808-02-2	
Pr. Name	Landfill	S. Type	Bulk/Remold	
Sample ID	26623/PC-7	Depth/Elev.	-	
Location	-	Add. Info	-	
ASTM D 5084; Standard Test Method for Measurement of Hydraulic Conductivity of Saturated Porous Materials Using a Flexible Wall Permeameter (Method D, Constant Rate of Flow)				
Initial Sample Data (Before Test)		Test Data		Final Data (After Test)
Height	3.004 in / 7.63 cm	Speed	12	
Diameter	2.852 in / 7.24 cm	Board Number	7	
Area	6.39 in ² / 41.22 cm ²	Cell Number	7	
Volume	314.48 cm ³ / 0.0111 ft ³	Flow Pump Number	2B	
Mass	582.60 g / 1.28 lb	Flow Pump Rate	5.60E-05 cm ³ /sec	
Specific Gravity	2.700 (Assumed)	B - Value	0.95	
Dry Density	87.0 pcf	Cell Pressure	90.0 psi	
Moisture Content		Back Pressure	80.0 psi	
Mass of wet sample & tare	350.50 g	Confining (Effective) Pressure	10.0 psi	
Mass of dry sample & tare	294.90 g	Max Head	213.83 cm	
Mass of tare	125.90 g	Min Head	211.72 cm	
% Moisture	32.9	Maximum Gradient	27.67	
		Minimum Gradient	27.40	
		Mass of wet sample & tare	682.50 g	
		Mass of dry sample & tare	522.57 g	
		Mass of tare	84.20 g	
		% Moisture	36.5	
		Dry Density	84.8 pcf	
		Vol. of Voids	160.33 cm ³	
		Vol. of Solids	162.39 cm ³	
		Void Ratio	0.99	
		Saturation	99.8 %	
		Moisture Content		
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ASTM D3080/AASHTO T236:

Standard Test Method for Direct Shear Test
of Soils Under Consolidated Drained
Conditions

ASTM D3080/AASHTO T236

- ▶ Summary of Test Method
 - ▶ Specimen Consolidated with Normal Stress is Sheared in Direct Shear Device at Drained Condition
 - ▶ Halves of Share Box are Displaced Laterally with Respect to Each Other at a Constant rate of Shearing Deformation while Measuring the Shearing Force, Relative Lateral Displacement, and Normal Displacement
- ▶ Apparatus:
 - ▶ Shear Device, Shear Box, Porous Inserts
 - ▶ Devices for Applying Normal and Shearing Forces
 - ▶ Force and Deformation, Measurement Devices
 - ▶ Balance, Oven and Miscellaneous Equipment



ASTM D3080/AASHTO T236

► Procedure

- Intact or Remolded Specimen (Min. $H/D = 2$) is Placed in Assembled Shear Box
- After Application of Seating Normal Load (Approximately 1 psi/5kPa), Initial reading of Normal Displacement is Obtained
- Normal Load is Applied to the Specimen and Deformation vs Time is Obtained
- Based on Consolidation Properties, Shearing Rate is Determined and Shear is Started After Removing Bolts Between Bottom and Top Halves of the Box
- Data Readings of Normal and Lateral Displacement, Shear Force at Desired Intervals are Obtained

► Material for testing

- Min. Specimen $D = 2\text{inch}/50\text{mm}$ or > 10 Times of Max. Particle Size
- Min. Specimen $H = 0.5\text{inch}/13\text{mm}$ or > 6 Times of Max. Particle Size



ASTM D3080/AASHTO T236

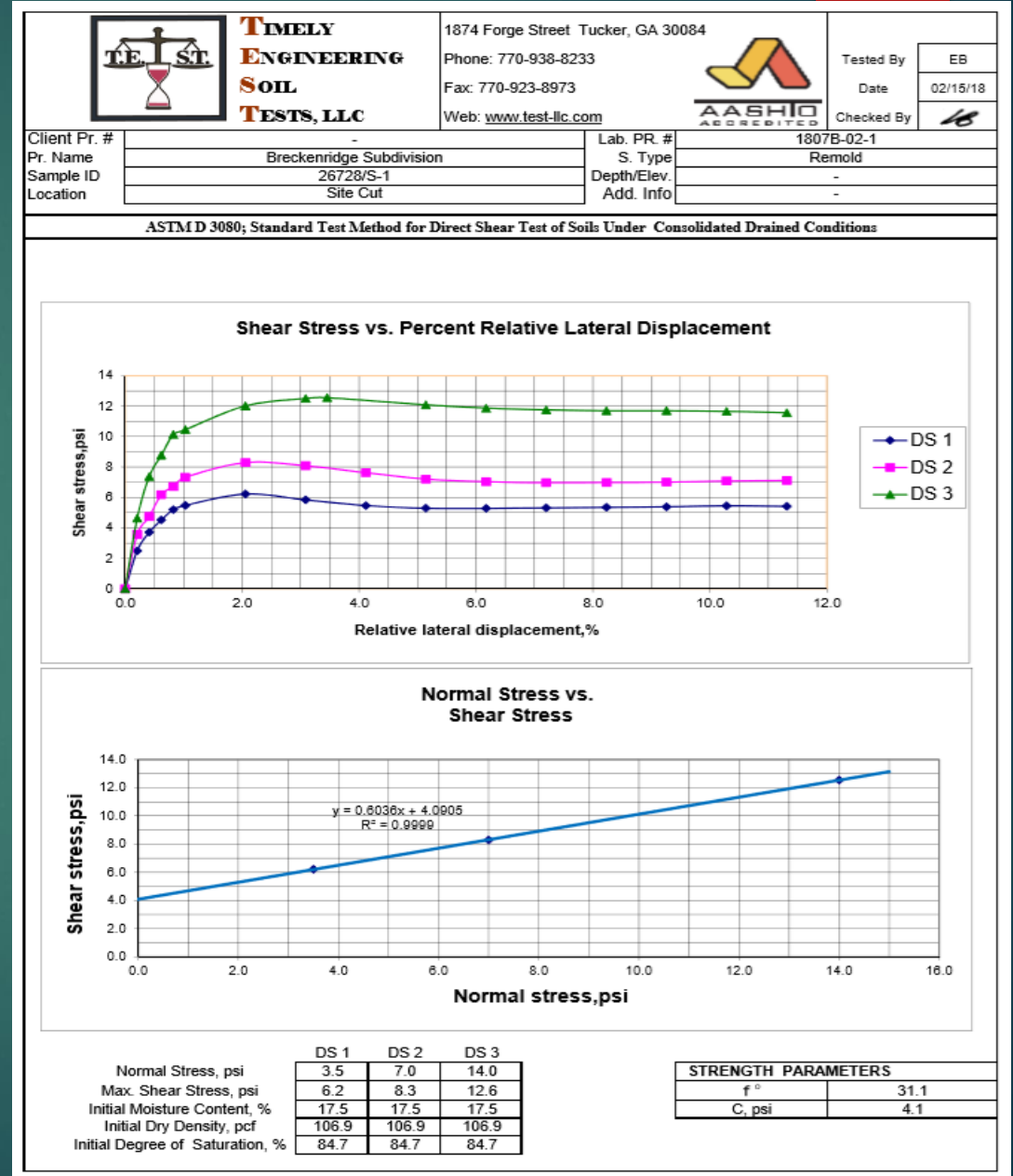
▶ Reports

▶ Application of test

- ▶ ϕ (phi) Angle and C is Defined Based on Results of D.S. for Min. of 3 Normal Stresses
- ▶ Earth Retaining Structures (Retaining Walls, Bridges, Abutments)
- ▶ Slope and Foundation Design & QC
- ▶ Embankments, Landfills, Dams

▶ References

- ▶ AASHTO LRFD Bridge Design Specification
- ▶ Federal Highway Administration (FHWA) Publications
- ▶ Various DOT Manuals



ASTM D4767/AASHTO T297:

Standard Test Method for Consolidated
Undrained Triaxial Compression Test for
Cohesive Soils

ASTM D4767/AASHTO T297

- ▶ Summary of Test Method
 - ▶ Cylindrical Specimens are Isotropically Consolidated and Sheared in Compression without Drainage at a Constant Rate of Axial Deformation (Strain Controlled) with Pore-Water Pressure Measurements
 - ▶ Based on Data for 3 Specimens at Different Effective Consolidation Stresses for Cohesive Soils Strength, Deformation Properties and Mohr Strength Envelops with C and $\phi(\text{phi})$ are Determined
- ▶ Apparatus:
 - ▶ Triaxial Boards/Panels, Chambers/Cells, Vacuum/Pressure/Hydraulic Systems
 - ▶ Axial Loading Device
 - ▶ Force, Deformation, Vacuum, Pressure and Volume, Measurement Devices
 - ▶ Balance, Flexible Membranes, Oven and Miscellaneous Equipment



ASTM D4767/AASHTO T297

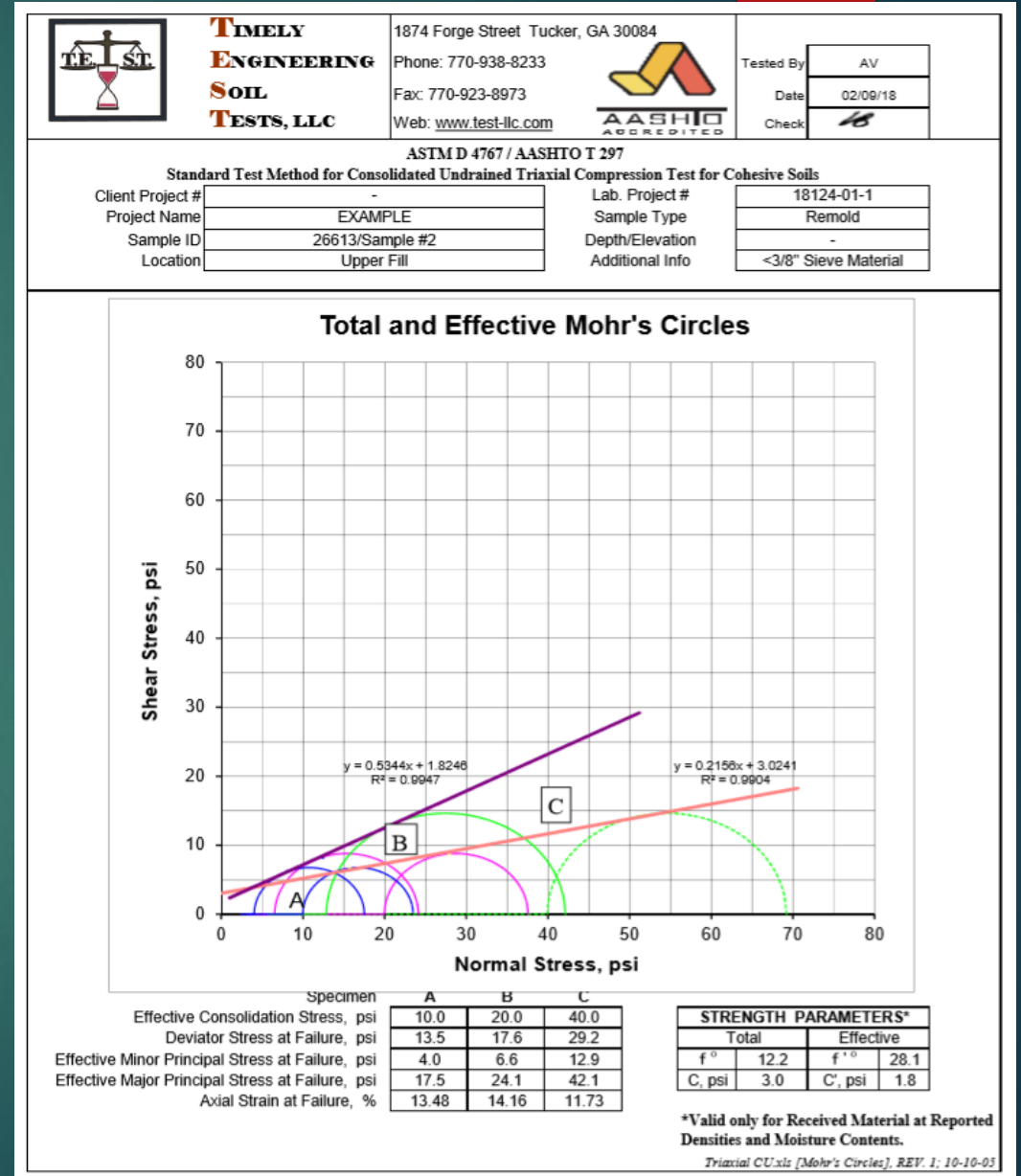
► Procedure

- Cylindrical Specimen ($2.0 < H/D < 2.5$) is Saturated, Consolidated and Sheared at Constant Rate/Speed which is Defined by Consolidation Properties
- Data Readings of Deformation, Shear Force at Desired Intervals and Pore-Water Pressure are Obtained
- Material for testing: UD or Remold
 - Min. Specimen D= 1.3inch/33mm or > 6 Times of Max. Particle Size
 - $2.0 < H/D < 2.5$



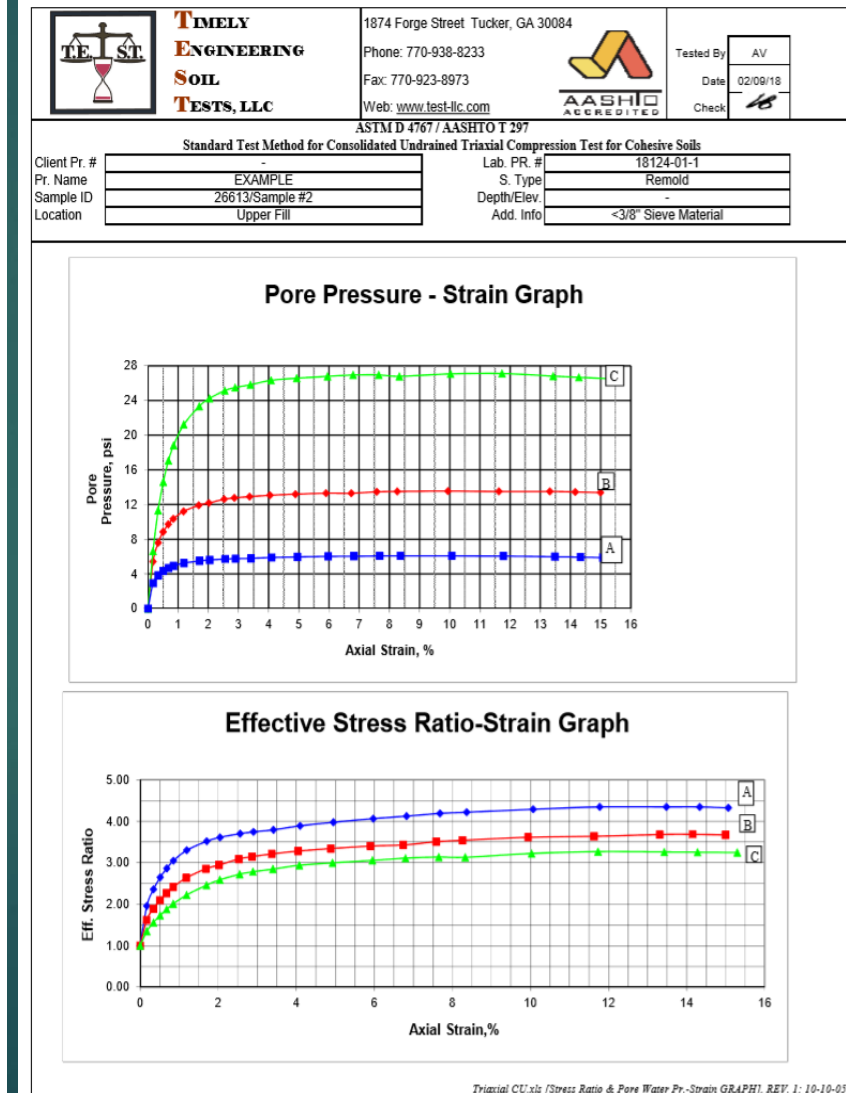
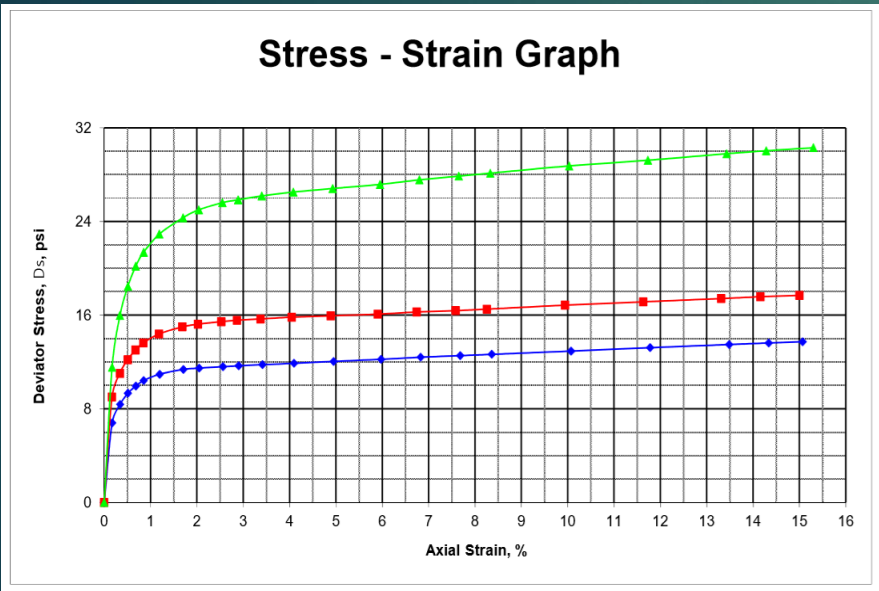
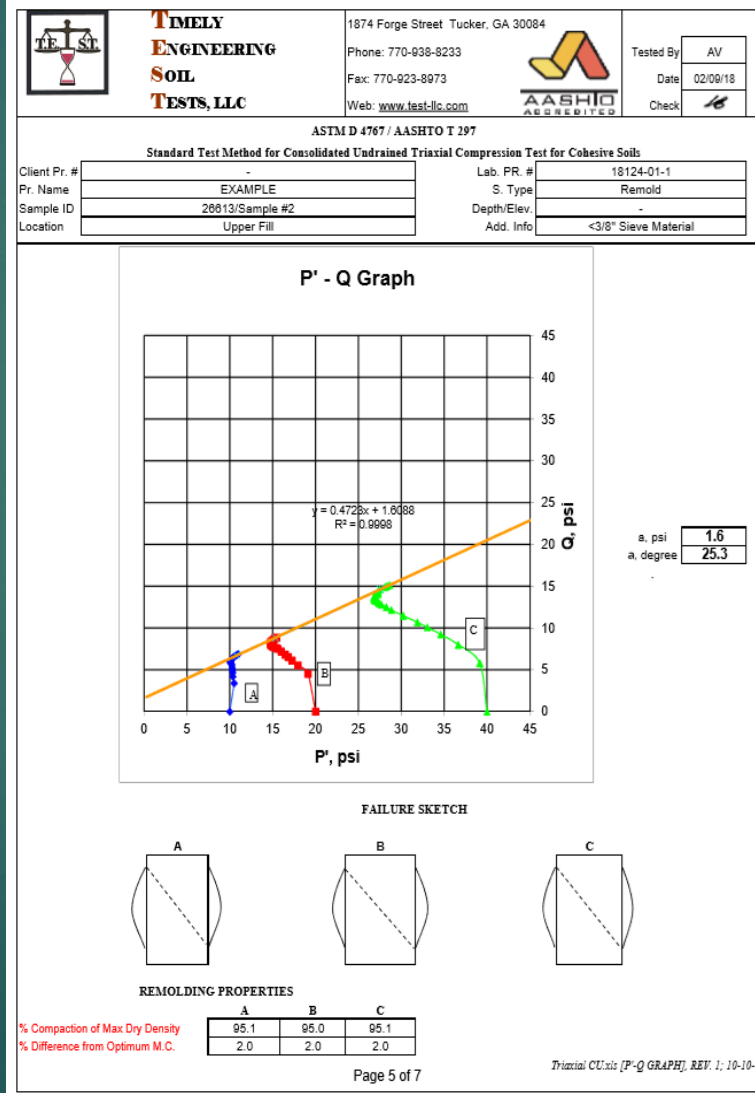
ASTM D4767/AASHTO T297

- ▶ Reports
- ▶ Application of test
 - ▶ ϕ (phi) Angle and C is Defined Based on Results of CU Triaxial for Min. of 3 Effective Stresses
 - ▶ Earth Retaining Structures (Retaining Walls, Bridges, Abutments)
 - ▶ Slope and Foundation Design & QC
 - ▶ Embankments, Landfills, Dams
- ▶ References
 - ▶ AASHTO LRFD Bridge Design Specification
 - ▶ Federal Highway Administration (FHWA) Publications
 - ▶ Various DOT Manuals



ASTM D4767/AASHTO T297

▶ Reports



ASTM D2166/AASHTO T208:

Standard Test Method for Unconfined
Compressive Strength of Cohesive Soil

ASTM D2166/AASHTO T208

▶ Summary of Test Method

- ▶ Cylindrical Specimens is Axially Loaded in Unconfined Condition at Axial Strain Rate 0.5-2.0 %/min
- ▶ Test Method Provides an Approximate Value of the Strength of Cohesive Soils in Terms of Total Stresses

▶ Apparatus:

- ▶ Compression Deice, Deformation Indicator, Timer
- ▶ Balance, Oven and Miscellaneous Equipment



ASTM D2166/AASHTO T208

▶ Procedure

- ▶ Cylindrical Specimen is Loaded at Constant Rate/Speed
- ▶ Data Readings of Deformation vs. Shear Force at Desired Intervals are Obtained




▶ Material for testing: UD or Remold

- ▶ Min. Specimen D = 1.3inch/30mm or > 10 Times of Max. Particle Size
- ▶ If Specimen D > 2.8inch/72mm, then D > 6 Times of Max. Particle Size
- ▶ $2.0 < H/D < 2.5$



ASTM D2166/AASHTO T208

- ▶ Reports
- ▶ Application of test
 - ▶ Earth Retaining Structures (Retaining Walls, Bridges, Abutments)
 - ▶ Embankments, Landfills, Dams
 - ▶ Strength evaluation of Soil for Design:
 - ▶ Airfield Pavements
 - ▶ Roads
 - ▶ Warehouse Floors
 - ▶ Soil-Cement Stabilization
 - ▶ On-Site Testing (Mobile Laboratory)

	TIMELY ENGINEERING SOIL TESTS, LLC	1874 Forge Street Tucker, GA 30084 Phone: 770-938-8233 Fax: 770-923-8973 Web: www.test-llc.com		Tested By: AV Date: 04/18/18 Checked By: 
Client Pr. #	184231	Lab. PR. #	1865-02-1	
Pr. Name	EXAMPLE	S. Type	UD	
Sample ID	27358/B-4	Depth/Elev.	5-7'	
Location	-	Add. Info	-	

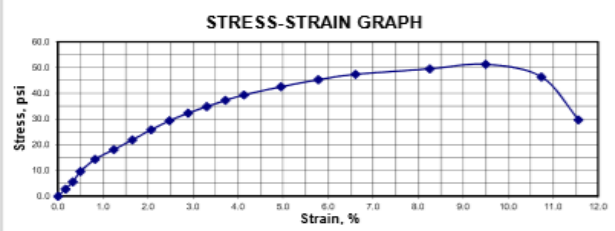
ASTM D 2166; Standard Test Method for Unconfined Compressive Strength of Soils

SAMPLE DATA

Initial Height, in	6.053
Initial Diameter, in	2.857
Height-to-Diameter Ratio	2.12
Initial Area, in ²	6.41
Initial Volume, in ³	38.80
Mass of Sample, g	1392.40
Wet Density, pcf	136.70
Dry Density, pcf	119.44
Machine Speed, in/min	0.050
Strain Rate, % / min	0.83

Note: Water content was obtained after shear from partial sample.

STRESS-STRAIN GRAPH



TEST DATA

Load Cell ID #	11	Digital Caliper ID #	16
Apparatus ID #	10	Deformation Indicator ID #	9/93

Elapsed Time (min)	Deformation (inch)	Axial Load (lb)	Total Strain (%)	Corrected Area (in ²)	Compressive Stress (psi)
0.0	0.000	7	0.0	6.41	0.0
0.2	0.010	25	0.2	6.42	2.8
0.4	0.020	43	0.3	6.43	5.6
0.6	0.030	69	0.5	6.44	9.6
1.0	0.050	100	0.8	6.46	14.4
1.5	0.075	125	1.2	6.49	18.2
2.0	0.100	150	1.7	6.52	21.9
2.5	0.125	176	2.1	6.55	25.8
3.0	0.150	200	2.5	6.57	29.4
3.5	0.175	220	2.9	6.60	32.3
4.0	0.200	238	3.3	6.63	34.8
4.5	0.225	255	3.7	6.66	37.2
5.0	0.250	270	4.1	6.69	39.3
6.0	0.300	294	5.0	6.75	42.5
7.0	0.350	315	5.8	6.80	45.3
8.0	0.400	332	6.6	6.86	47.3
10.0	0.500	353	8.3	6.99	49.5
11.5	0.575	370	9.5	7.08	51.2
13.0	0.650	340	10.7	7.18	46.4
14.0	0.700	222	11.6	7.25	29.7

WATER CONTENT DETERMINATION


Mass of Wet Sample and Tare, g	1692.20
Mass of Dry Sample and Tare, g	1517.30
Mass of Tare, g	302.20
Moisture, %	14.4

REMARKS

Portion of sample used for UCS test was located 1" above the bottom of the shelly tube.

Failure Code:

Failure Sketch



Failure Type: Cone and Shear

DESCRIPTION

Red Sandy Clay

USCS (ASTM D2487: D2488)

ASTM D2435/AASHTO T216:

Standard Test Methods for One-Dimensional Consolidation Properties of Soils Using Incremental Loading

ASTM D2435/AASHTO T216

▶ Summary of Test Methods

▶ Method A

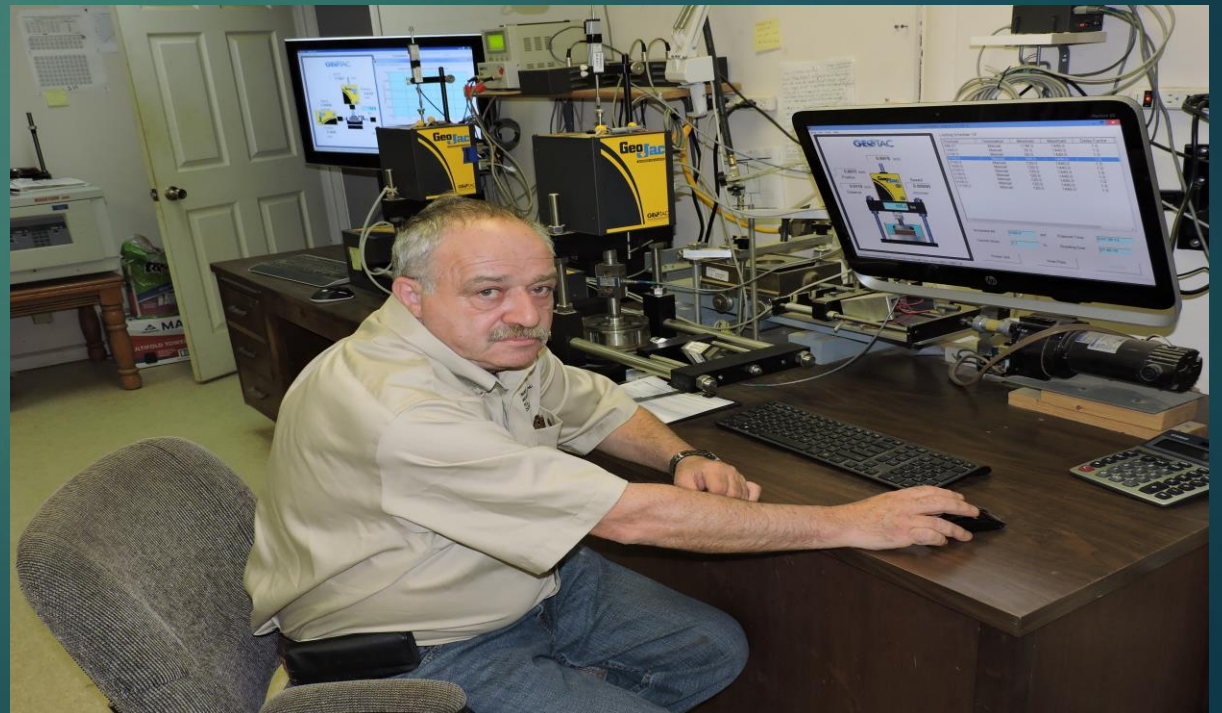
- ▶ Sample is Loaded with Constant Load Increment Duration of 24 Hours

▶ Method B

- ▶ Sample is Loaded with Successive Load Increments which Applied After 100% Primary Consolidation is Reached

▶ Apparatus:

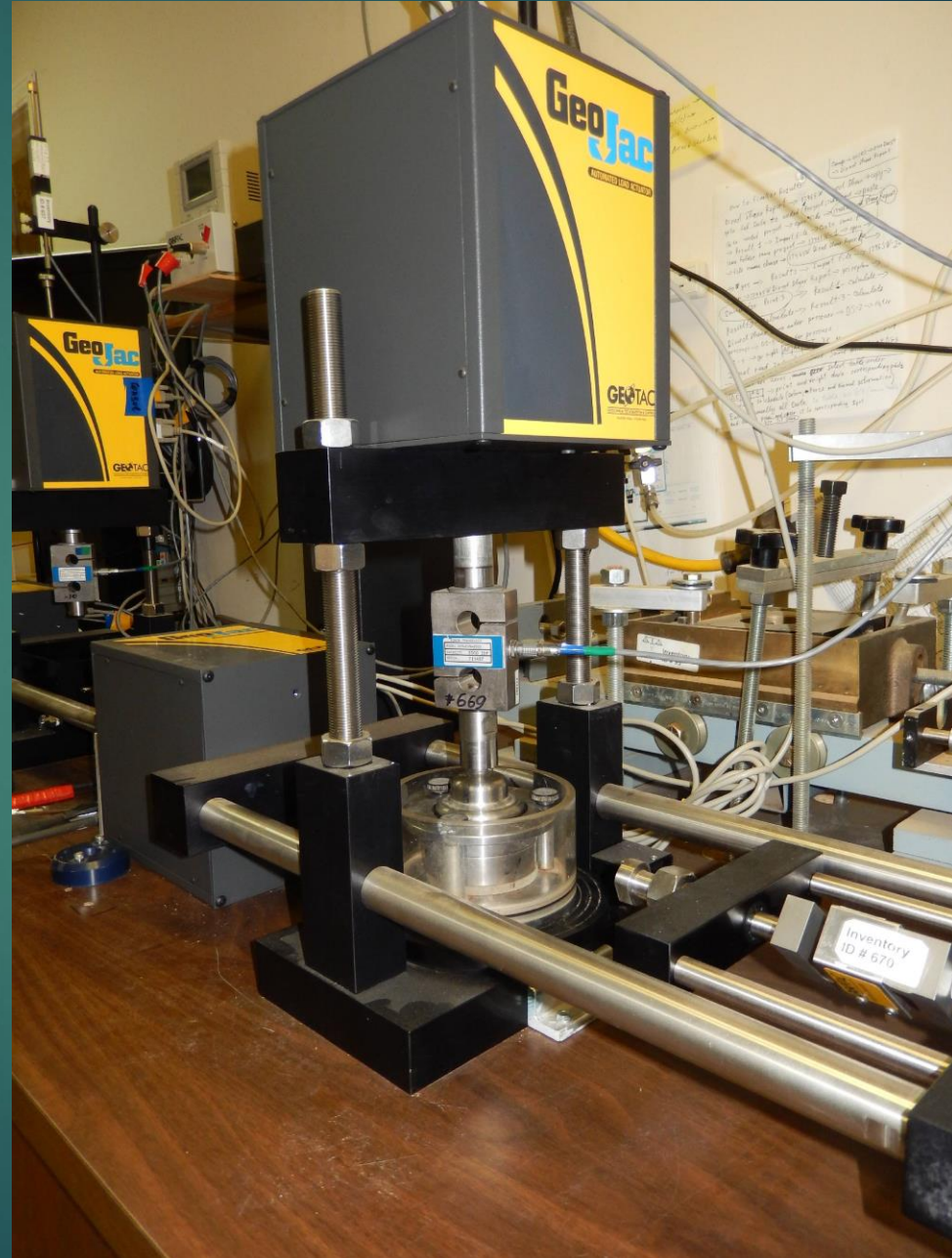
- ▶ Loading Device, Consolidometer
- ▶ Oven, Balance, Deformation Indicator
- ▶ Miscellaneous Equipment



ASTM D2435/AASHTO T216

► Procedure

- Sample is Placed in Consolidometer Ring, Seating Load of 100lb/ ft²/5kPa is Applied and Initial Deformation Reading is Recorded
 - Inundation of Sample is Performed if Needed
 - Sample is Loaded in Increments with LIR=2. Deformation Readings vs. Time are Obtained with Duration Specified in Method A or B (Time-Deformation Curve Using Log or Square Root of Time Method is Used)
- ## ► Material for testing: UD or Remold
- Min. Specimen D= 2.0inch/50mm
 - Min. Specimen H= 0.5inch/12mm and > 10 Times of Max. Particle Size
 - D/H > 2.5



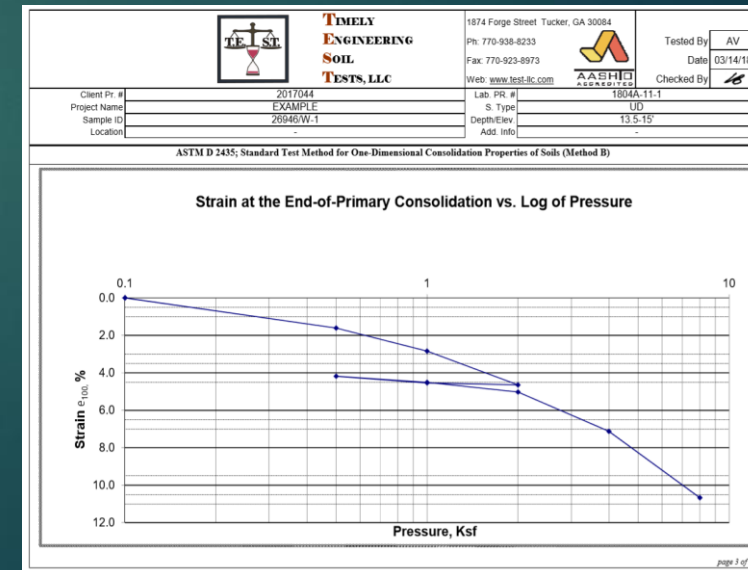
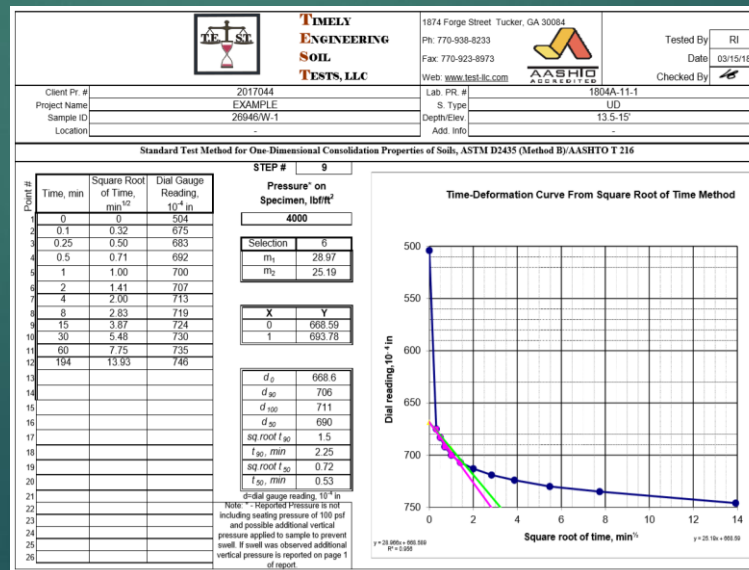
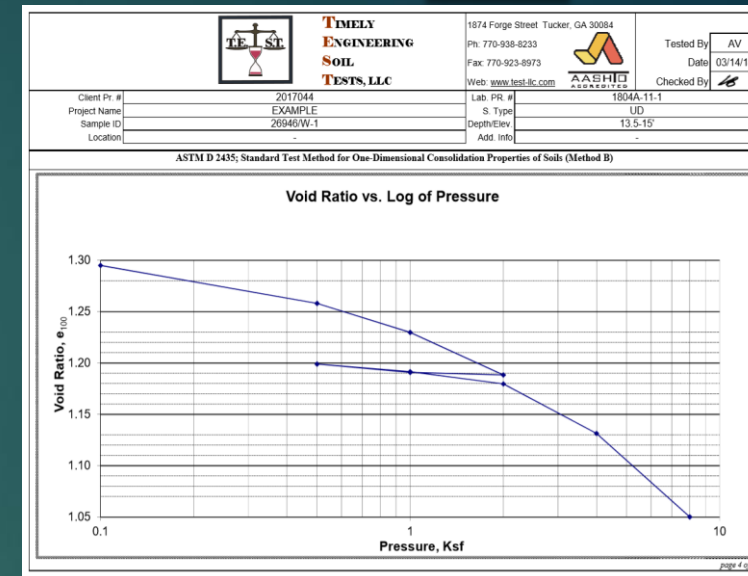
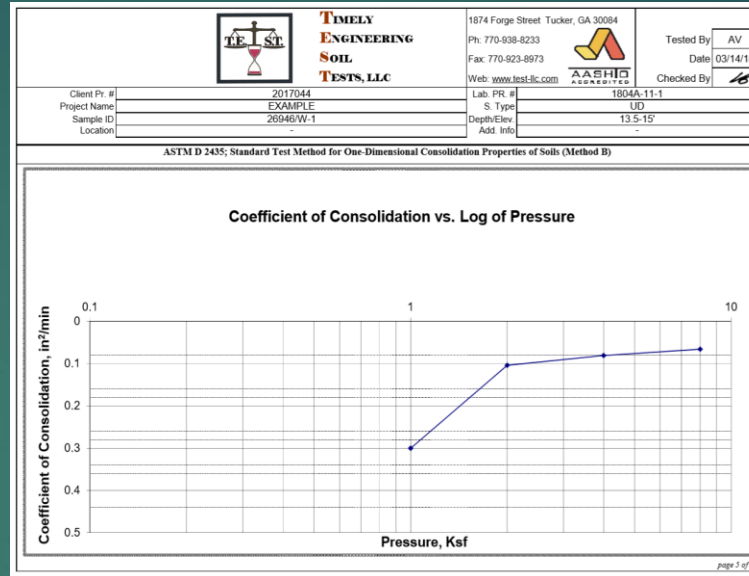
ASTM D2435/AASHTO T216

▶ Reports

- ▶ Graphs of Void Ratio, Strain at 100% of Primary Consolidation, Coefficient of Consolidation vs. Axial Stress are Created and Consolidation Parameters are Estimated

▶ Application of test

- ▶ Estimation of Magnitude and Rate of Differential and Total Settlement of a Structure or Earthfill
- ▶ Earth Retaining Structures (Retaining Walls, Bridges, Abutments)
- ▶ Slope and Foundation Design & QC
- ▶ Embankments, Landfills, Dams



ASTM D4972/G51/G57/G187/D5334/AASHTO
T290/291:

Corrosion/Electrochemical and Thermal Testing

ASTM D4972/G51/G57/G187/D5334/AASHTO T290/291

- ▶ Summary of Test Methods
 - ▶ ASTM G51 is Used for Determination of pH of Soil
 - ▶ ASTM G57 and G187 are Used for Determination of Electrical Resistivity of Soil
 - ▶ AASHTO T290 is Used for Determination of Water-Soluble Sulfate Ion Content of Soil
 - ▶ AASHTO T291 is Used for Determination of Water-Soluble Chloride Ion Content of Soil
 - ▶ ASTM D5334 is Used for Determination of Thermal Resistivity/Conductivity of Soil
 - ▶ Apparatus:
 - ▶ Various Meters and Miscellaneous Equipment



ASTM D4972/G51/G57/G187/D5334/AASHTO T290/291

▶ Procedure

▶ Methods G57/G187 and D5334

- ▶ Measurements at Various Moisture Content are Obtained from Corresponding Meter

▶ Method D4972/G51

- ▶ pH Electrode is Placed into Soil/Distilled Water Suspension and Measurements are Obtained

▶ Methods AASHTO T290/291

- ▶ Solution of Air Dry Sample and Distilled Water is Centrifuge and Measurements are Performed on Representative Portion




▶ Material for testing

- ▶ Material Passing #10 Sieve



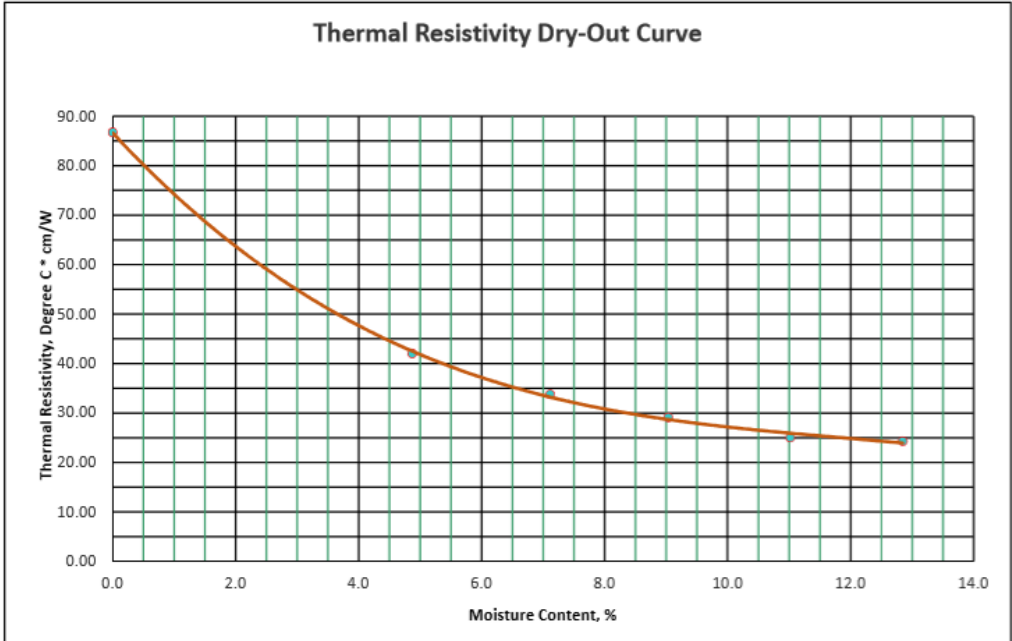
ASTM D4972/G57/G187/D5334/AASHTO T290/291

- ▶ Reports
- ▶ Application of test
 - ▶ Earth Retaining Structures (Retaining Walls, Bridges, Abutments)
 - ▶ Pipelines
 - ▶ Underground Structures
 - ▶ Solar Farms
 - ▶ Underground Power Lines
 - ▶ Subways

	TIMELY ENGINEERING SOIL TESTS, LLC	1874 Forge Street Tucker, GA 30084 Phone: 770-938-8233 Fax: 770-923-8973 Web: www.test-llc.com		Tested By: RI/EB Date: 02/15/18 Checked By: 
Client Pr. #	38-1818	Lab. PR. #	1820Q-01-1	
Pr. Name	EXAMPLE	S. Type	Remold	
Sample ID	26720/B-7	Depth/Elev.	0-3'	
Location	-	Add. Info	-	

ASTM D5334
Standard Test Method for Determination of Thermal Conductivity/Resistivity of Soil and Soft Rock by Thermal Needle Probe Procedure

Specimen #	Oven Dried	1	2	3	4	5
Moisture Content, %	0.00	4.87	7.11	9.03	11.02	12.85
Thermal Resistivity, °C·cm/W	86.71	42.03	33.75	29.10	25.03	24.27



Thermal Resistivity Dry-Out Curve

Oven ID #	496/610	Conductivity Meter ID	760
Balance ID #	563/700	Calibration Standard	SE2089
Sensor ID #	760A	Calibration Value, rho	94.1 °C·cm/W

Questions?

